

Date: Thursday, 3/30/2006 8:30:22 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LOCK PLATE
Job Number	: 26406A		
Estimate Number	: 10332		
P.O. Number	: N/A	Part Number	: D2534
This Issue	: 3/30/2006 S.O. No. : N/A	Drawing Number	: D2534 REV D
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: D
Previous Run	: 25825A	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 4/24/2006 Qty: 40 Um: Each
Checked & Approved By	: <u>OK 03.30</u>		
Comment	: Est Rev: A New Issue 05-11-07 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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## Comment: PURCHASING

Order (2) D2534 per (1) D2530

Issue P/O: 0000926

Email or ship DXF file to vendor

Laser cut D2534 flat pattern per Dwg D2534

Material release note required

06/04/03

80

2.0	D2534F	Lock Plate
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 80.0000 Each(s)  
 Lock Plate

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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## Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material certification is attached

06/04/18 82

4.0	QC6	DIMENSIONAL CHECK
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Comment: Inspect dimensions per template D2534-T1

06/04/18 82

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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## Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Deburr- 540 06:04:23

82

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: LD Date: 06/05/02  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Drawing Name: LOCK PLATE

Job Number: 26406A

Part Number: D2534

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5748

*Rec'd 3/31/01*

*82*

Job Completion



*Inspection Level 211 06/05/02*

*U06-05.02*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

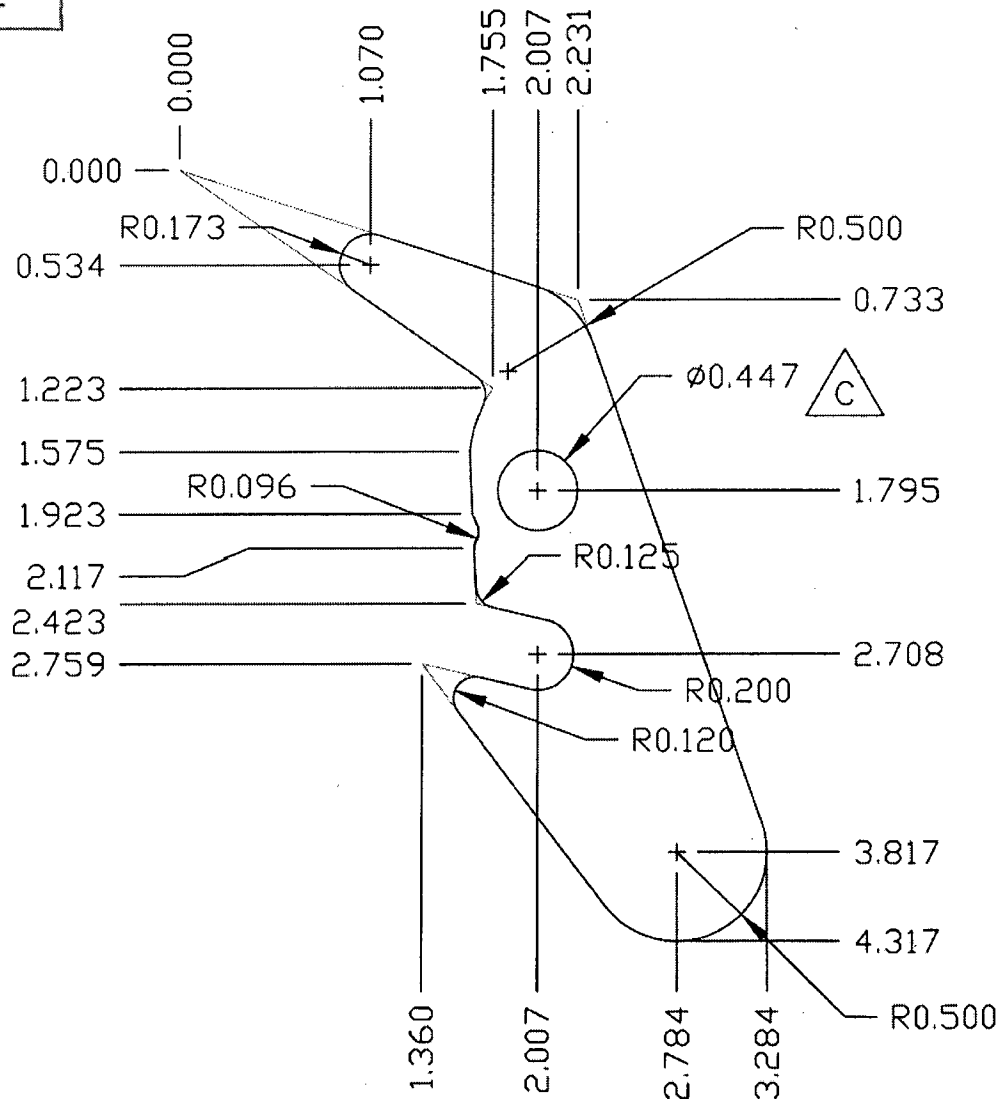
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	PH	DRAWING NO. D2534	REV. D SHEET 1 OF 1
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	TITLE LOCK PLATE	SCALE 1:1
DATE 04.12.14			
C	96.07.26	HOLE WAS 0.328	
D	04.12.14	UPDATE NOTES	

**RELEASED**04.12.16 *[Signature]***D2534 LOCK PLATE**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 11 GAUGE (0.125 THICK)  
(REF. DART SPEC. M304S11GA)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
CONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. **26406A**

90277641

## MATERIAL TEST/INSPECTION CERTIFICATE

YIEH MAU CORP.

INVOICE NO. : F05MC11  
 COMMODITY : PRIME COLD ROLLED STAINLESS STEEL SHEET

工廠:高雄縣林口鄉順泰路545號  
 315, SHUN AN RD. LU CHU HSIANG  
 KAOHSIUNG TAIWAN R.O.C.  
 TEL:8678272555 FAX:8678973005  
 CERTIFICATE NO: F05MC11  
 DATE OF ISSUE: 01/05/2004  
 PAGE:4

SPECIFICATION : AISI 304  
 CUSTOMER : INTEGRIS METALS LTD.

ITEM NO.	SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test QL=50 mm					Chemical Composition (%)							
			KGS	LBS			YS (Kgs/cm <sup>2</sup> )	TS (Kgs/cm <sup>2</sup> )	EL (%)	HRB	HV	C ≤100	Si ≤100	Mn ≤100	P ≤1000	S ≤100	Ni ≤100	Cr ≤100	N ≤100
AISI 304, 2B FINISH, WITH PAPER INTERLEAVED, SLITTED EDGE																			
7427-4085	120A\60"X 96"	1	1,444	3,183	YU140116	4B520313B-213	299	666	60	83	164	1.7	48	124	32	8	908	1620	2.8
7427-4085	120A\60"X 96"	1	1,445	3,186	YU140116	4B520313C-11	299	666	60	83	164	1.7	48	124	32	8	908	1626	2.8
7427-4127	120A\60"X 120"	1	1,141	2,515	YU140116	4B520313C-12	299	666	60	83	164	1.7	48	124	32	8	908	1624	2.8
7427-4127	120A\60"X 120"	1	1,141	2,515	YU140116	4B520313C-13	299	666	60	83	164	1.7	48	124	32	8	908	1626	2.8
7427-4127	120A\60"X 120"	1	1,141	2,515	YU140116	4B520313C-14	299	666	60	83	164	1.7	48	124	32	8	908	1626	2.8
7427-4127	120A\60"X 120"	1	1,141	2,515	YU140116	4B520313C-15	299	666	60	83	164	1.7	48	124	32	8	908	1626	2.8
7427-8408	110A\48"X 96"	1	1,173	2,597	YU140203	4B520307B-11	298	677	60	84	166	1.8	51	120	35	8	906	1610	2.8

Notes: NO MERCURY CONTAMINATION  
 WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN WAS  
 BEEN MADE IN ACCORDANCE WITH THE TERMS OF THE MILL CERTIFICATE

Dead (test good for all) Heat NO.

- PRIME MATERIAL, NO DINGS, NO DENTS, NO SCRATCHES
- P.O. NO. 504484 (VANCOUVER)
- SALES CONTRACT NUMBER: F05MC11
- DOCUMENTARY CREDIT NUMBER: J1155700200

YIEH MAU CORP.

*Lisa Kuen Hing*  
 Manager of Quality Assurance Section